

## Aduro Pigmcocolor 4in1 G30

2243

High-quality, solvent-based **pigmented coating** that can be applied directly onto **MDF**, for **furniture and interior finishing** for **professional and industrial use**

### PRODUCT DESCRIPTION

#### General

Quick-drying two-component polyurethane pigmented coating for furniture surfaces. Very good filling power, good sandability, excellent chemical and mechanical resistance, very high ring-test resistance and good sag resistance on vertical surfaces; can be applied directly to MDF boards (please note the information below on "MDF boards").

#### Special properties and standards



- **ÖNORM A 1605-12 (furniture surfaces)**  
Resistance to chemical reactions: 1-B1  
Response to abrasion: 2-D ( $\geq 50$  U)  
Response to scratches: 4-D ( $\geq 1.0$  N)  
Flame treatment: 5-B (hardly inflammable furniture surface)



- **DIN 68861 (furniture surfaces)**  
Part 1: Response to chemical stress: 1 B  
Part 2: Response to Abrasion: 2 D ( $> 50$  to  $\leq 150$  U)  
Part 4: Response to scratches: 4 D ( $> 1,0$  to  $\leq 1,5$  N)



- **EN 13501-1 (fire behaviour)**  
**Confirmed by an external test certificate.**  
In conjunction with flame-retardant laminated plywood – even veneered: B-s1, d0



- **ÖNORM A 3800-1 (fire behaviour)**  
In conjunction with a flame-retardant substrate:  
flame-retardant, Q1, Tr 1
- **DIN 53160-1 and DIN 53160-2**  
Perspiration and saliva-proof properties



- **ÖNORM EN 71-3**  
Safety of toys; migration of certain elements (free of heavy metals)



- **French ordinance DEVL1104875A**  
Marking of construction coating products for their emission of volatile pollutants: A+

#### Application area



For use with high-quality pigmented coating systems in furniture and interior finishing, including surfaces in kitchens and bathrooms: areas of application II – IV in accordance with ÖNORM A 1610-12.

For effective coating of MDF boards using the so-called "coat-on-coat" method: with 2 or 3 applications of Aduro Pigmcocolor 4in1 G30 (2243), you

can achieve a rich and substantial surface with very good ring test resistance on MDF boards. Aduro Pigmocolor 4in1 G30 provides the functions of an isolating effect, filler, coloured coating and spray-on coating.

For highly stressed surfaces (tables, chairs, etc.), we basically recommend the application of Aduro Pigmotop (2514). Thereby you can achieve surfaces, which are resistant to ring indentation and highly resistant to mechanical stress.

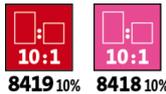
## PROCESSING

### Processing instructions



- Please stir the product before use.
- If you want to achieve a different level of gloss (higher than G50), you can apply a topcoat of a suitable spray-on coating (e.g. Aduro Pigmotop G70 (2514000170), Aduro Legnopur G70 (2513000170) or Aduro Legnopur G90 (2513000190)) after allowing the surface to dry (at room temperature) for at least 3 and at the most 8 hours, without the need for intermediate sanding.
- Any change in the processing sequence, environmental conditions, non-observance of instructions or the use of products not listed may have an unfavourable effect on the result.
- Please follow our **ARL 131 - Working guidelines for PUR furniture paints**.

### Blending ratio



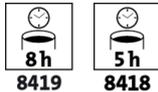
10 part(s) by weight or by volume Aduro Pigmocolor 4in1 G30 (2243)  
1 part(s) by weight or by volume PUR-Hardener 8419 (8419000210)

If **faster drying** is required, the following hardener / mixing ratio can be used as an alternative to PUR-Hardener 8419 (8419000210):

10 part(s) by weight or by volume Aduro Pigmocolor 4in1 G30 (2243)  
1 part(s) by weight or by volume PUR-Hardener 8418 (8418000210)

Aduro Pigmocolor 4in1 G30 (2243) can only be used with a hardener and in the mixing ratio specified. Deviations lead to film and adhesion problems.

### Pot life



**With PUR-Hardener 8419 (8419000210):** 8 hour(s)

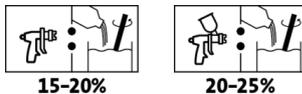
**With PUR-Hardener 8418 (8418000210):** 5 hour(s)

Increased temperatures reduce the pot life.

An extension of the pot life by mixing with freshly hardened paint material is not possible!

Please only prepare as much material as can be used within the pot life.

### Application technique



	Airless	Airless air-supported (Airmix®, Aircoat, etc.)	Cup gun
Spraying nozzle Ø (mm)	0,28 - 0,33		1,8 - 2,0
Spraying pressure (bar)	100 - 120		2 - 3
Vaporizer Air (bar)	-	1 - 2	-
Diluent	DD-Verdünner 8519 oder PUR-Verdünner 8529		
Diluent amount added (%)	15 - 20		20 - 25
Viscosity 4-mm-cup (s)	23 - 25		18 - 20
Applied quantity per application (g/m²)	120 - 200		
Total quantity applied (g/m²)	max. 750		

The shape and surface condition of the workpiece as well as the type of application influence the actual consumption. Accurate values for consumption must be obtained by applying trial coats in advance.

### Drying times

(at 23 °C and 50 % rel. humidity)



Sandable and recoatable	5 hour(s)
Manipulable and stackable	16 hour(s)

In order to improve the firmness of the subsequent coating, we recommend drying overnight at room temperature.

The figures given above are reference values. Drying depends on the substrate, layer thickness, temperature, air exchange, relative humidity, stacking pressure and stacking conditions.

### Cleaning the working equipment



With DD-Verdünner 8519 (8519) or Waschverdünner (8501) immediately after use.

## SUBSTRATE

### Type of substrate

Carrier plates coated with priming film  
MDF panels

### Substrate property

The substrate must be dry, clean, capable of holding the paint, free from separating substances such as grease, wax, silicone, resin etc. and free from wood dust, as well as tested for suitability for coating.

### Substrate preparation

**Carrier plates coated with priming film:** Film sanding Grit size 240

**MDF panels:** Cleaning/smoothing sanding grit size 180 - 220

On MDF boards of good quality and a high bulk density (e.g. with 19 mm boards greater than 700 kg/m<sup>3</sup>), Aduro Pigmocolor 4in1 G30 (2243) can be used directly without pre-priming. Boards of lower quality will need to be pre-primed before the first coat of primer (e.g. with Aduro Isoliergrund (2502) or Aduro Legnopur (2513)).

For sanitary applications, we generally recommend the use of moisture-resistant MDF boards of type V100 with pre-priming. It is not recommended for use on horizontal surfaces that are frequently exposed to water, such as washstands.

## COATING SYSTEM

### Primer coat

1 – 3 x Aduro Pigmocolor 4in1 G30 (2243)  
depending on the desired substrate and body

### Intermediate sanding



Grit size 280 – 320

Intermediate sanding must be carried out immediately before the subsequent coating is applied in order to ensure good intermediate adhesion!

Avoid sanding straight through!

Remove sanding dust.

### Topcoat

1 x Aduro Pigmocolor 4in1 G30 (2243)

## CLEANING AND MAINTENANCE

### Cleaning and Maintenance

Cleaning with Clean-Möbelreiniger (7202) and care with Clean-Möbelpflege Plus (7222).

## ORDERING INFORMATION

### Size of trading unit

Colour shades: 1 kg, 4 kg, 20 kg  
Tinting bases: 1 kg, 3 kg, 10 kg  
More sizes on request.

### Colour shades / Glosslevels



#### Standard colour(s):

W10 Weiß, tönbar (2243000010)  
RAL9010 Reinweiß (2243009010)  
RAL9016 Verkehrsweiß (2243009016)

#### Base paint(s):

Aduro Pigmocolor 4in1 G30 W10 Weiß, tönbar (2243000010)  
Aduro Pigmocolor 4in1 G30 Basis W20 (2243000020)  
Aduro Pigmocolor 4in1 G30 Basis W30 (2243000030)

Further colours can be mixed using the **ADLER colour mixing system ADLER PUR-Mix**.

Please observe our **ARL 800- Working guideline for working (including care and maintenance) with ADLER Mix, PUR Mix and Color4You dosing machines**.

The product is available in the following gloss levels:

Aduro Pigmocolor 4in1 G10 (2241)  
Aduro Pigmocolor 4in1 G30 (2243)  
Aduro Pigmocolor 4in1 G50 (2245)

### Supplementary products

Aduro Legnopur (2513)  
Clean-Möbelpflege Plus (7222)  
Clean-Möbelreiniger (7202)  
DD-Verdünner 8519 (8519)  
Aduro Pigmotop (2514)  
PUR-Hardener 8418 (8418)  
PUR-Hardener 8419 (8419)  
PUR-Verdünner 8529 (8529)  
Waschverdünner 8501 (8501)

Please refer to the corresponding technical data sheets of the products.

## FURTHER DETAILS

### Durability / storage



Min. 1 year(s) in the original sealed containers.

Make sure the product is protected against moisture, direct sunlight, frost and high temperatures (above 30 °C).

Close opened containers well and use up the content as soon as possible.

### Technical specifications

Delivery viscosity: 55 – 65 seconds according to DIN 53211  
(4 mm measuring cup, 20 °C)

### Safety information



The product is only suitable for the industrial and professional use.

The inhalation of paint aerosols during spray application must generally be avoided. This is ensured by the proper use of a respirator (combination filter A2/P2).

Further information on the subject of safety during transport, storage and handling as well as disposal can be found in the relevant safety data sheet. The current version can be accessed on the Internet at [www.adler-lacke.com](http://www.adler-lacke.com).